



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3183-9

Job Sheet 170268



Part No: D3183-9

Job Qty: 25 ea

Part Name: Cap



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/12/18

Job Tracking No:

Due Date: 1/26/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV C1 IPP A 06.05.03 New issue KJ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea	1/25/18	1/25/18	0.00	0.00	Start Up Machining-2		FK 18-1-30
100	Hardinge	25 pcs	1/26/18	1/26/18	0.05	1.32	Hardinge		FK 18-1-30
120	QC	25 pcs	1/26/18	1/26/18	0.00	0.00	QC8		72.8/01/30
130	Packaging	25 pcs	1/26/18	1/26/18	0.00	0.00	Packaging3-1	5/02 2	JAN 31 2018
140	QC21-SA	25 Ea	1/26/18	1/26/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - Turn D3183-9 Cap as per Folio FA388

JAN 31 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MDELNR1.000	1	31	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cap	0.830inches $\pm$ 0.005	0.835 0.825	.830	
2	Cap	0.720inches $\pm$ 0.002	0.722 0.718	.720	
3	Cap	0.747inches $\pm$ 0.001	0.748 0.746	.747	
4	Cap	0.010inches $\pm$ 0.010	0.020 0.000	.010	
5	Cap	0.0311inches $\pm$ 0.0100	0.0411 0.0211	.032	
6	Cap	0.199inches $\pm$ 0.001	0.200 0.198	.199	
7	Cap	0.276inches $\pm$ 0.010	0.286 0.266	.276	
8	Cap	0.039inches $\pm$ 0.010	0.049 0.029	.039	

Plex 1/12/18 11:46 AM dart.poulin.mario

DART
AEROSPACE
S036787

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Cap

PART NO: D3183-9

Original Serial #: S036787

Revision:

Operation: Start up Operation 01/30/18

Change No:

Job No: 170268